



PRANBURI PINEAPPLE CANNING CO.,LTD.

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**HACCP
GMP
ISO 9001 : 2000**

Specification of Canned Pineapple Sliced

- 1. Product : Slice
- 2. Grade : Choice / Standard
- 3. Cutting & counts :

Can Size	Outside Diameter (Max.)	Inside Diameter (Min.)	Thickness (Max.)	Q'ty / can
A1	80, 82.5 mm	30, 31.5 mm.	10 mm.	4 Slices
A2	80, 82.5 mm	30, 31.5 mm.	10 mm.	10 Slices
A2.5	93 mm.	37 mm.	13.5 mm.	8 Slices
	80, 82.5 mm.	37 mm.	13.5 mm.	14 Slices
	80, 82.5 mm.	37 mm.	13.5 mm.	12 Slices
A10	80, 82.5 mm.	30, 31.5 mm.	10 mm.	50-55 Slices
	70 mm.	25 mm.	10 mm.	65-70 Slices

4. Drained Wt.

Can Size	*Drained wt. (g.)	*Net wt. (g.)
A2	340 g.	567 g.
A2.5	500 g.	850 g.
A10	1750 g., 1790 g.	3062 g.

*Not Less Than 10g.

- 5. Vacuum : ≥ 5 in.Hg
- 6. Brix : Heavy Syrup 18-22 BX
: Light Syrup 14-18 BX or 17-19 BX
: Natural Juice ≥ 10.5 BX
- 7. pH : 3.5 – 4.2
- 8. Acid : 0.4 – 0.6 %
- 9. Head Space : (8 – 18) / 32 In
- 10. De-tin : ≤ 250 PPM
- 11. Storage : At ambient temperature (25 - 35°C)
- 12. Shelf Life : Tin can for Shelf life 30 months (A2, A2.5, A10)
Lacquer can for Shelf life 36 months (A2, A10)

